



Dart Aerospace Ltd.
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RBST1007
Job Sheet 176123



Part No: RBST1007

Job Qty: 1 ea

Part Name: Drill Press Tri-Roller Staking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/23/18

Created By: Logan David

Type: Stock

Description:

Note: RBST1000 REV.7 IPP REV:A 18.01.25 NEW ISSUE JFC VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/21/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs		4/23/18	0.00	0.50	Small Fab-3		MCC DAS
120	QC	1 pcs		4/23/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		4/23/18	0.00	0.00	Packaging3-1		18-09-18
140	QC21-FG	1 Ea		4/23/18	0.00	0.00	QC21		GA 137

Part Op 110 -- Assemble as per DWG. Sheet 1 ***NOTE*** - Apply a light coat of corrosion prevention compound to assembly
Descriptions: (LPS 1/2) see deviation

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9-30

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97705A406	Screw 8-32 X 1/4 S.S. (McMaster)	1 Ea (1 ea)	90-Start up Operation	
RBST1007-1	Roller Fixture	1 Ea (1 ea)	90-Start up Operation	
RBST1007-11	Primary Seat	1 Ea (1 ea)	90-Start up Operation	
RBST1007-13	Secondary Seat	1 Ea (1 ea)	90-Start up Operation	
RBST1007-15	Location Pin	2 Ea (2 ea)	90-Start up Operation	
RBST1007-3	Retainer	1 Ea (1 ea)	90-Start up Operation	
RBST1007-5	Roller	3 Ea (3 ea)	90-Start up Operation	
RBST1007-7	Guide	1 Ea (1 ea)	90-Start up Operation	
RBST1007-9	Pin	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97705A406	1	16	0
	RBST1007-1	1	3	0
	RBST1007-11	1	3	0
	RBST1007-13	1	3	0
	RBST1007-15	2	6	0
	RBST1007-3	1	3	0
	RBST1007-5	3	3	0
	RBST1007-7	1	3	0
	RBST1007-9	1	3	0

Part Specifications

Specifications could not be found.

Plex 4/17/18 1:12 PM dart.logan.david



Container No: S061880



Part: RBST1007

Job No: 176123

Serial No/Batch: S061880

Revision: 7

Inspector:

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